

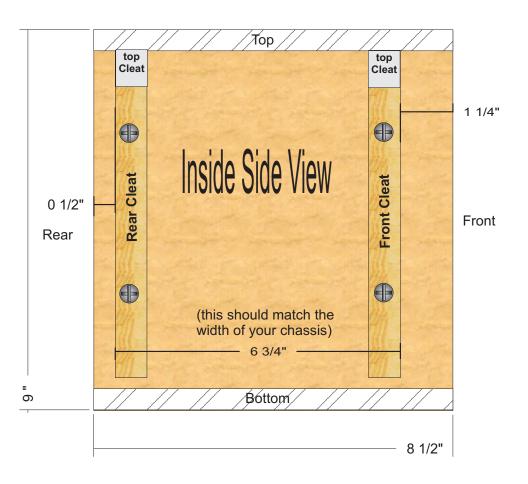
Cleats are 3/4" thick wood like poplar that you can get from any home store. Cut strips 7/8" wide and however long the cleat area is. Wood screws are 1 1/4" #8 [ Pocket hole screws work very well too ] Oh and you still want to use some glue too!! Screws holes in side cleats are 2" from each edge. Top cleat screws are 3.5" from each edge.

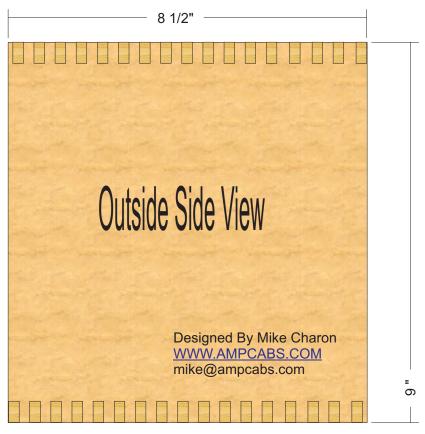
to

piping

Use  $\frac{1}{2}$ " Round Over Bit on corners and the front.

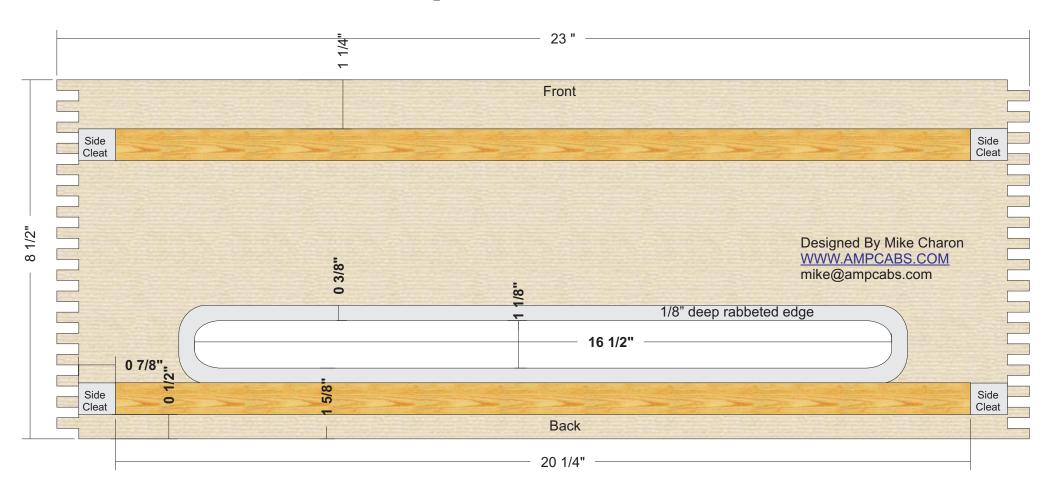
Piping cuts made with a 1/8" wide blade on table saw and are 1/8" deep.





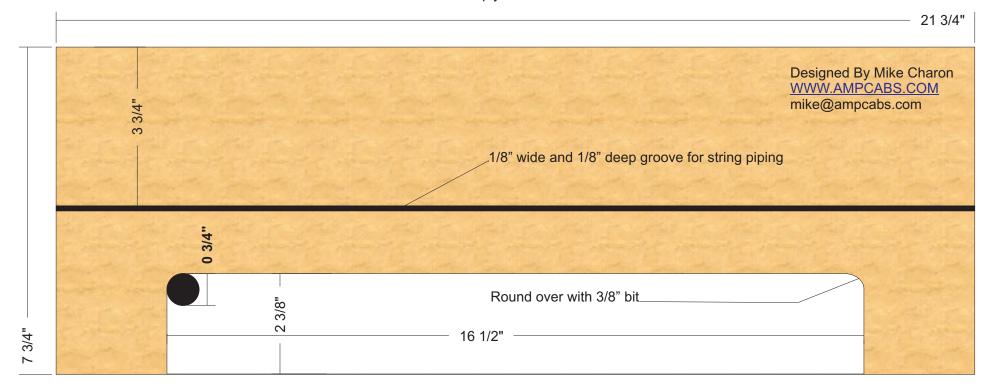
1/4" Finger Joints

## **Top Inside View**



## **Front Panel**

3/8" plywood



## **Inside Back Panel**

