



1 1/2" to piping

Cleats are 3/4" thick wood like poplar that you can get from any home store. Cut strips 7/8" wide and however long the cleat area is. Wood screws are 1 1/4" #8 [Pocket hole screws work very well too] Oh and you still want to use some glue too!
 Screws holes in side cleats are 2" from each edge. Top cleat screws are 3.5" from each edge.
 Use 1/2" Round Over Bit on corners and the front.
 Piping cuts made with a 1/8" wide blade on table saw and are 1/8" deep.